800 Glazed Roof Panel Roll Forming Machines

	Roof roll forming machine parameters	
1	Main motor power	4kW, 3-phase or as your requests
2	Hydraulic motor power	3kW
3	Hydraulic pressure	10-12MPa
4	Voltage	380V/3-phase/50Hz (or as your requirements
5	Control system	PLC delta inverter
6	Mainframe	300/350mm H-beam or 350mm
7	Backboard thickness	16mm
8	Chain size	1 Inch
9	Feeding material	color steel coils
10	Feeding thickness	0.3-0.8mm
11	Effective width	800mm
12	Productivity	0-15/min
13	Roll station	13 roll steps (according to different design)
14	Roller diameter	70mm (depends on different design)
15	Roller material	45# steel
16	Cutter material	Cr12
17	Cr-plating size	0.05mm
18	Overall size	6800*1400*1150mm
19	Total weight	4.8 tons

Components:

Manual decoiler: 1 set

Guiding platform: 1 set

Coil strip leveler: 1 set

Main machine of roll forming: 1 set

Electric-motor: 1 set

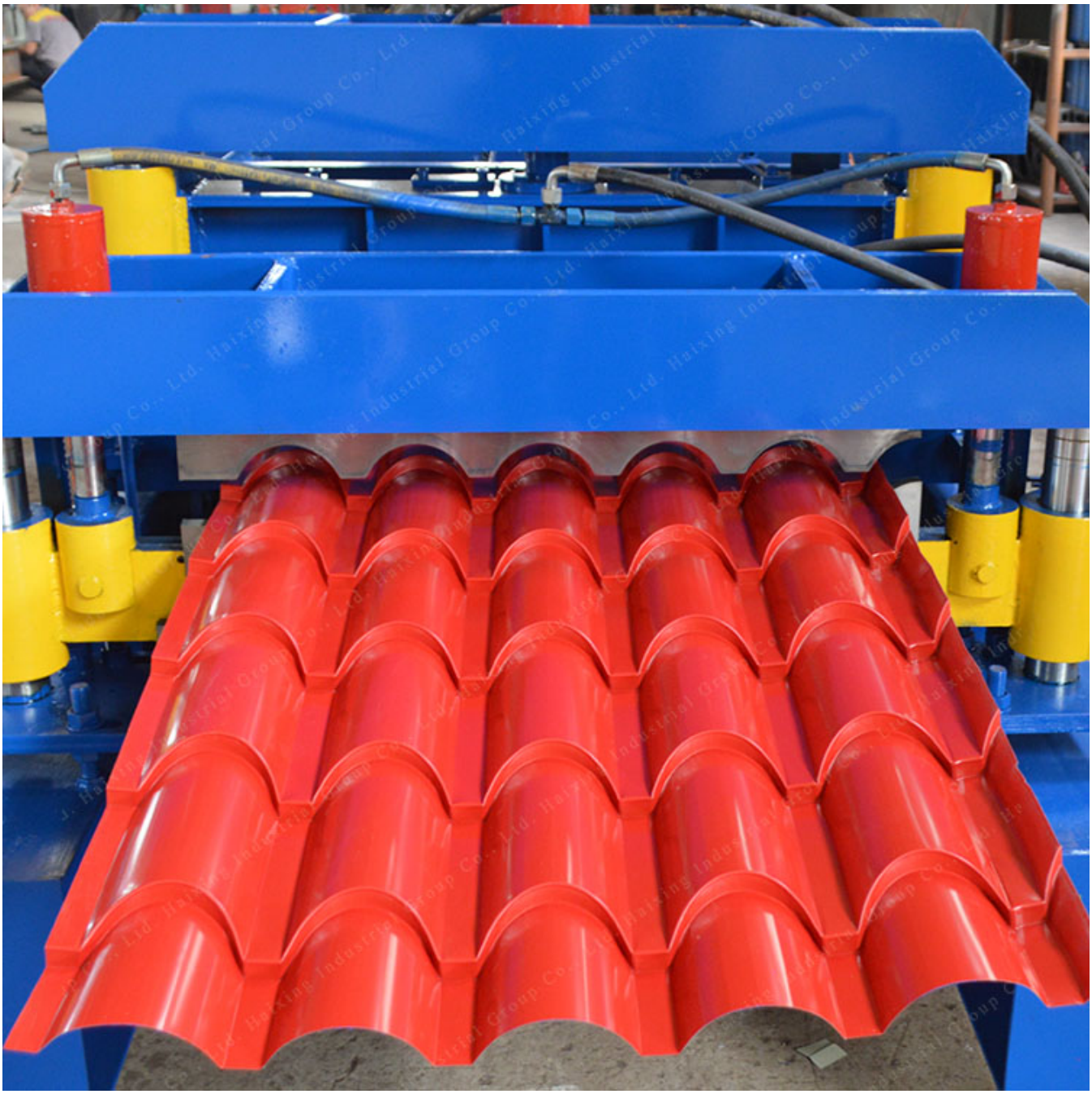
Cutting device: 1 set

Hydraulic station: 1 set

PLC control: 1 set

Supporter table: 1 set

Machine picture display



Product link：https://www.toprollformingmachine.com/?p=199431