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## Model 840 850 trapezoidal and corrugated double layer roll forming machine

Roof roll forming machine parameters		
1	Main motor power	4kW, 3-phase or as your requests
2	Hydraulic motor power	3kW
3	Hydraulic pressure	10-12MPa
4	Voltage	380V/3-phase/50Hz (or as your requirements)
5	Control system	PLC delta inverter
6	Mainframe	300/350mm H-beam or 350mm
7	Backboard thickness	16mm
8	Chain size	1 Inch
9	Feeding material	color steel coils
10	Feeding thickness	0.3-0.8 mm
11	Feeding width	1000mm;1000mm
12	Effective width	840mm;850mm
13	Productivity	0-15/min
14	Roll station	11 roll steps;9 roll steps
15	Roller diameter	70mm (depends on different design)
16	Roller material	45# steel
17	Cutter material	Cr12
18	Cr-plating size	0.05mm
19	Overall size	6000*1400*1150mm
20	Total weight	4.8 tons

Package and shipment details:

Standard export packing: 1\*20 GP container;

Main machine naked and fastened with iron wire in the container;

Rollers were painted with oil and packed with plastic film;

Electrics devices be packed with wooden box.

Terms:

1. Delivery: within 30 days after receiving the deposit.
2. Package: export standard package for container.
3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Main parts:



Electric decoiler



Hydraulic decoiler



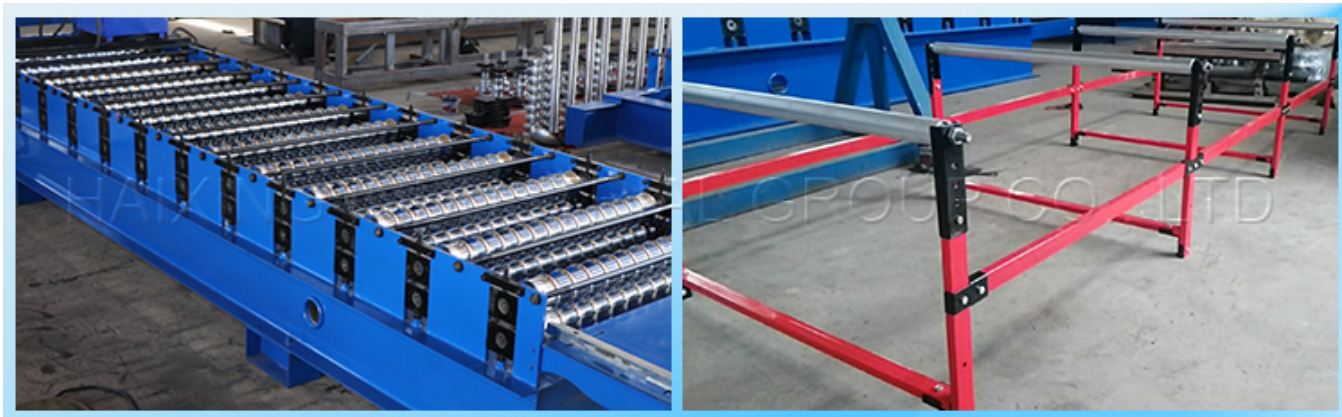
Manual decoiler



hydraulic pump



electric motor

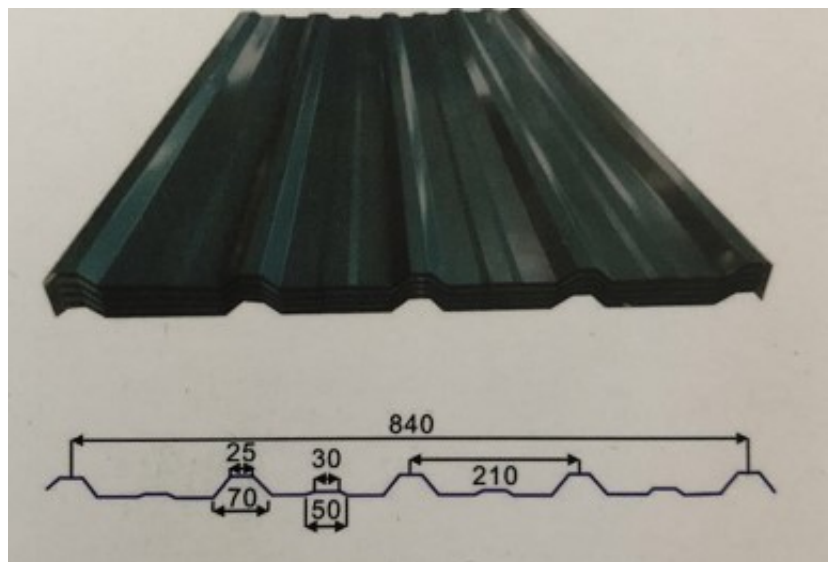


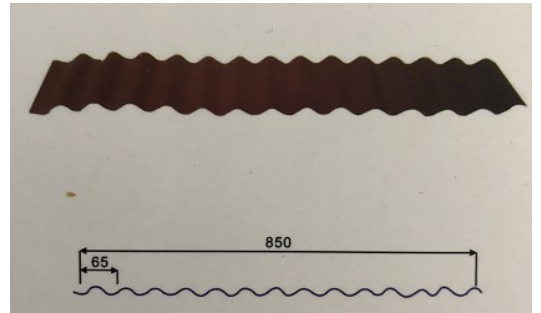
Package:





Drawing:





Detail:













Product link : <https://www.toprollformingmachine.com/?p=208205>