
Color Steel Roof Sheet Roll Forming Machine

Our advantages

We are professional! Our factory has extensive experience in product and export processes. We have an ultra-low price advantage! Our factory helps you save money from many details:

- 1, lower labor costs
- 2, convenient transportation
- 3, perfect supporting industry

Our machine is the best machine: PLC uses well-known brands to ensure high precision and easy operation.

Our machines are fully automatic: you only need to enter the length of the steel plate and the required number of pieces, the machine will run automatically.

Color Steel Roof Sheet Roll Forming Machine Technical parameters:

1	Cutting & Hydraulic type	Double guide pillar
2	Hydraulic motor power	3kw or 4kw
3	Hydraulic Pressure	10-12MPa
4	Voltage	380V /3phase/ 50 HZ (or as your requirement)
5	Cutting drive	Decelerating motor + Chain drive gear all by high-frequency
6	Control System	Panasonic /Siemens / Schneider / Delta PLC
7	Length measurement	Encoder
8	Main Frame	300mm/350mm H-Beam or 350mm
9	Backboard Thickness	17mm/200mm
10	Chain Size	1inch/2inch
11	Feeding Material	As your drawing or from our designer
12	Feeding Thickness	0.18mm-0.8mm
13	Effective width	As your drawing or from our designer
14	Productivity	10-15/min
15	Roll Station	From 11 rows (according to different design)
16	Roller Diameter	70mm/75mm (depend on different design)
17	Roller material	45# steel
18	Cutter material	Cr12 mould steel heat-treated hardness of HRC 60-62 degrees
19	Total Weight	3t-12t
20	Package of machine	Waterproofing membrane, standard export packing
Color Steel Roof Sheet Roll Forming Machine technical parameters can be change		

d, according to customer's need.

Components of Color Steel Roof Sheet Roll Forming Machine

Manual decoiler—————1 set(5t)

Guiding Platform—————1 set

Coil Strip Leveler—————1 set

Main Machine of Roll Forming——1 set

Hydraulic Station————— -1 set

Supporter Table—————1 set

Coil Strip Leveler—————1 set

Picture showing





Tianjin Haixing Import & Export Co., Ltd. specializes in producing all kinds of roofing machines, roofing panels of various sizes, PPGI/ GI, aluminum-zinc steel coils, galvanized steel coils, galvanized steel sheets, galvanized steel coils /sheets.

Our first priority is quality improvement and customer satisfaction.

High-quality products, professional services, and preferential prices welcome every customer to visit and purchase!!! We will provide you with 24-hour service, please feel free to contact us if necessary.

Product link : <https://www.toprollformingmachine.com/?p=301983>