

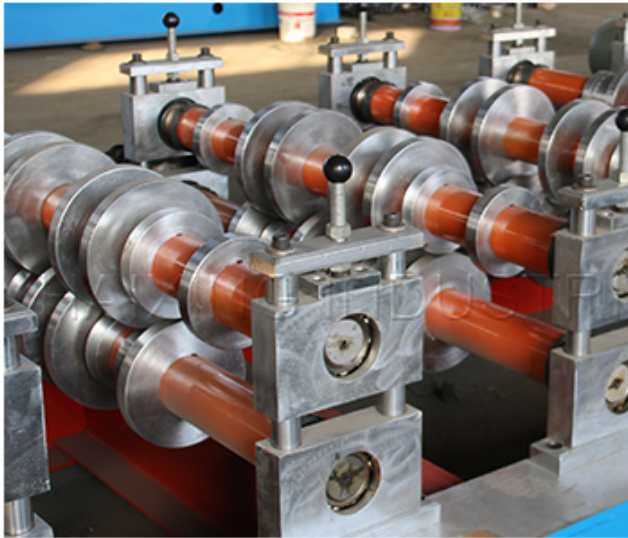
Decking Floor Roll Forming Machine

This machine used to make Floor deck plate, usually, we used to construction for floorboards, rolled into the floorboards after its V-shaped cross-section into categories U type, a ladder or a combination of several shapes, mainly used to make permanent formwork composite slab or concrete slab.

The main technical parameters of Decking Floor Roll Forming Machine

Main Frame		welded with 450H steel
Middle plate		18mm
Forming machine guide feeding frame form	side roller type	
Forming machine form	wall plate chain drive	
Shaft diameter	φ 95 mm	
Chain size	1.5 inches (Brand "Zhenghe" Imported Japan sprocket)	
Roll forming machine motor power	2-15KW (Brand Siemens)	
Roll forming speed	8-12m/min	
Rollers number	27Rows	
Rolling material	high grade 45# forging steel with chromium plate	
Hard chrome plating on the roll surface	0.03mm	
Hydraulic pump motor	4KW (Lichao, Shanghai)	
Hydraulic station oil pump	gear pump	
Cutting method	connecting rod three-knife hydraulic cutting	
The material of the cutting blade	Cr12	
Cutting blade heat treatment	quenched treatment 58°C-62°C	
Rolling raw materials thickness	0.7-1.2mm	
Length Tolerance	± 2mm	
Electric control box configuration	inverter (anchuan), PLC (Panasonic), encoder (OMRON), Other electrical components are "Schneider" brand	

Decking Floor Roll Forming Machine details



Application of decking floor tiles

Floor decking board products are widely used in power plants, power equipment companies, automobile exhibition halls, steel structure workshops, cement warehouses, steel structure offices, airport terminals, railway stations, stadiums, concert halls, grand theaters, large supermarkets, logistics centers, steel structures such as Olympic venues and stadiums.

Product link : <https://www.toprollformingmachine.com/?p=305405>