Hot Sale for Coil Slitting Production Line

owing to very good company, a variety of top of the range merchandise, competitive charges and efficient delivery, we take pleasure in a very good track record amongst our clients. We've been an energetic organization with wide market for Hot Sale for Coil Slitting Production Line, "Change for that improved!" is our slogan, which means "A better globe is before us, so let's take pleasure in it!" Change for the better! Are you all set?

owing to very good company, a variety of top of the range merchandise, competitive charges and efficient delivery, we take pleasure in a very good track record amongst our clients. We've been an energetic organization with wide market for <u>Coil Slitting Production Line</u>, <u>Metal Slitting Line</u>, <u>Slitting Machine</u>, To get more information about us as well as see all our merchandise, please visit our website. To get more information please feel free to allow us to know. Thank you very much and wish your business always be great!

Slitting machine line cuts the metal coil into strips of various widths required, and then collects the strip into small rolls for use in the next process.

Slitting line machine parameters		
Raw Material (if the	1	Material: carbon steel and others
material is stainless	2	The thickness of the material: 0.4mm-6mm.
steel, please tell in	3	Width: 10mm, 12mm, 15mm, 20mm, 25mm, 30mm, 40mm, 50mm, 60mm
advance)	4	Input width: 600-1600mm
Hydraulic decoiler	1	The inner size: 450610mm
with car	2	The Max width: 1250mm
	3	The capacity: 15T 20Ton or more
Flatting and Cutting	1	2 shafts for feeding coil, 9 shafts for flatting
System	2	material of flatting: 42CrMo heat treated 50-52.
	3	hydraulic system.
	4	2 sets cutting blade
	5	width of cutting: 600mm1220mm.
	6	the material of blade mould: Gr12MoV
	7	power: 22KW Motor with ZQ650 Reducer
Slitting system	1	The width range: 2001300mm
	2	The precious of the width: ±1mm
	3	The speed of slitting: 25m/min
	4	The width can be change.
	5	Material of the slitting: Cr12MoV.
	6	Hardness of slitting blade: HRC5860.
	7	Slitting: 2~3mm 6 lines.
	8	Quantity of blades: 10 sets.
	9	Width of side scrap: 3-15mm
	10	The precious of side scrap: ± 0.5 mm
	11	Quantity of side scrap: 2 strips
	12	Power of the slitting: 37KW, 1000r/min, with ZQ750 Reducer.
Control System	1	Screen: 3.2inch button screen
	2	PLC: Delta
Electrical collecting	1	Material inner: 550-650mm
machine with car	2	Max Coil width: 1500mm
	3	Carrying capacity: 5T
	4	Automatic relax or collect

Working process

Power: 22KW

Decoiler ----flatting and cutting----flatting and collecting

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work process recoiler/support tension/pressure bridge/ roll table/scrap Arm/coil car seperator Pit Loop recoiler bridge/ Pit Loop Leveler/ shearer hold double head arm decoiler slitter coil guide coil car 1 T 1 4 22964 mm 1000_958,5 4000 2500 1490 3500 1981 1298,5 2370 m 8 3000

Machine picture display



Packaging Details?

1. Machine is covered by plastic film.

2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Product link : <u>https://www.toprollformingmachine.com/?p=32325</u>