
Light Steel Keel Roll Forming Machine

The finished product of Light Steel Keel Roll Forming Machine is widely used in the construction of various roof ceilings, industrial plants, villages, warehouses, supermarkets, hotels, exhibition, family construction, shopping malls shutter doors and etc. It has the advantage of beautiful, classical appearance and grace taste.

Light Steel Keel Roll Forming Machine Forming Device Technical Parameter

Name	Specification	
Rollers for forming	16 Rows	
Roller material	Cr12	
roller inner diameter	Φ40mm	
roller outer diameter		minΦ90mm
heat treatment hardness	HRC58-62	
Symmetry	≤ 0.05	
Motor power	3kw	
Transmission mode	chain drive + gear transmission	
Side plate thickness	25mm	
Shaft material	45# steel	
Feeding positioning	Manual positioning, flexible adjustment at both ends	
Control system	PLC programming controller, with the touch screen automatic control system	
Stamp Die material	SKD11	
Stamp Die heat treatment hardness	HRC56-58	

Other Parameters

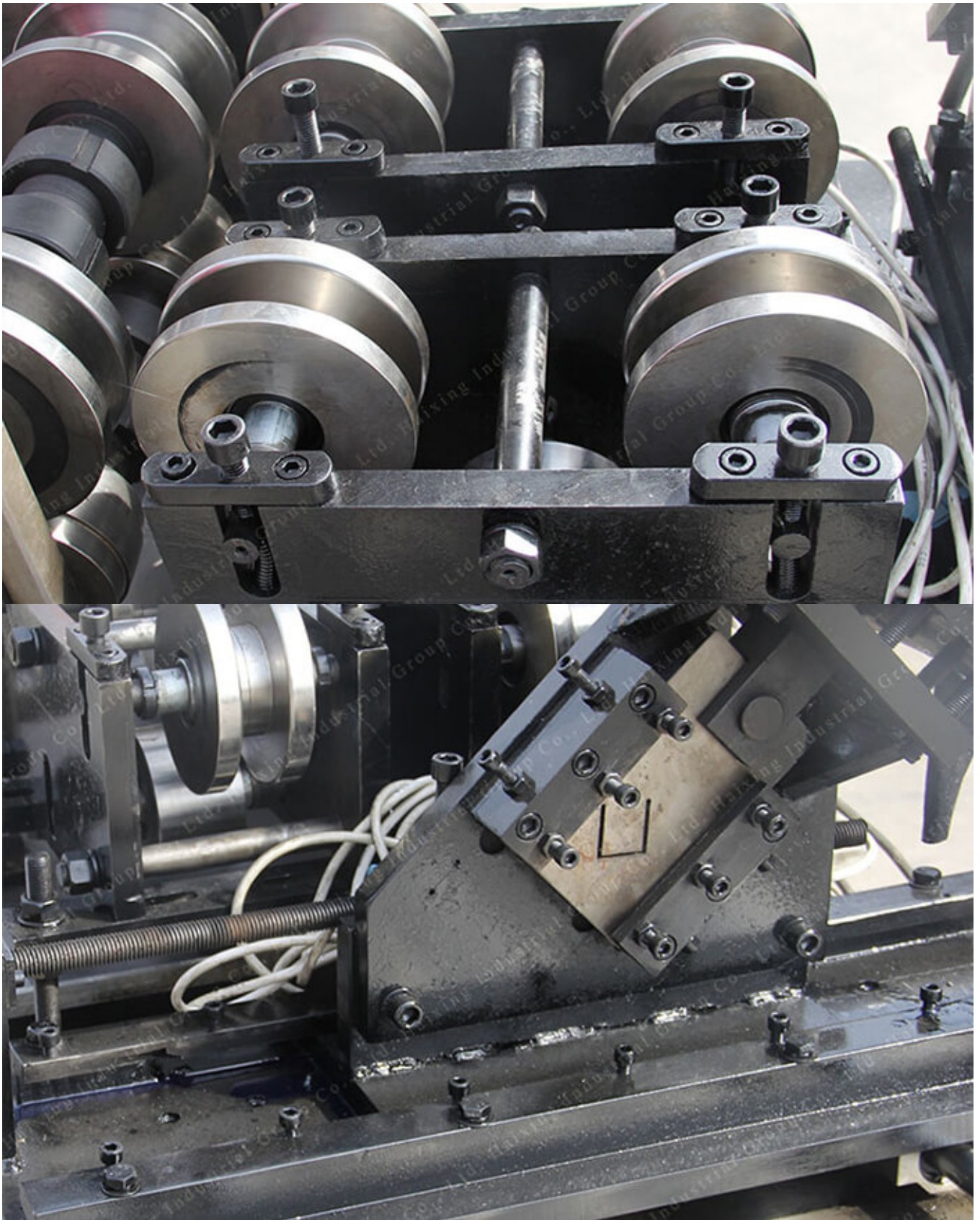
Total power: 8.3kw

Forming Speed: 0 ~ 28m/min

Length after installation: 20m

Out table: Stainless operation table, bottom base is welded with an iron plate.

Light Steel Keel Roll Forming Machine details



Packaging details

Container packing of the line suitable for overseas shipping.

Free packaging for you;

Standard export packing: 20feet or 40 feet GP container; main false ceiling machine naked and fastened with iron wire in the container, rollers were painted with oil and packed with plastic film, the control box will be packed with carton box.

After Service

- a. Two years guarantee for whole false ceiling machine.
- b. 24 hours technical support by email or calling
- c. If there is any problem found of the Automatic C Stud Roll Forming Machine, we will repair it for free in one year.

Product link : <https://www.toprollformingmachine.com/?p=340980>