Light Steel Keel Making Machine

The finished product of Light Steel Keel Making Machine is widely used in the construction of various roof ceilings, industrial plants, villages, warehouses, supermarkets, hotels, exhibition, family construction, shopping malls shutter doors and etc. It has the advantage of beautiful, classical appearance and grace taste.

Light Steel Keel Making Machine Forming Device Technical Parameter

Name	Specification
Rollers for forming	16 Rows
Roller material	Cr12
roller inner diameter	Φ40mm
roller outer diameter	minΦ90mm
heat treatment hardness	HRC58-62
Symmetry	≤ 0.05
Motor power	3kw
Transmission mode	chain drive + gear transmission
Side plate thickness	25mm
Shaft material	45# steel
Feeding positioning	Manual positioning, flexible adjustment at both ends
Control system	PLC programming controller, with the touch screen automatic control system
Stamp Die material	SKD11
Stamp Die heat treatment hardness	HRC56-58

Other Parameters

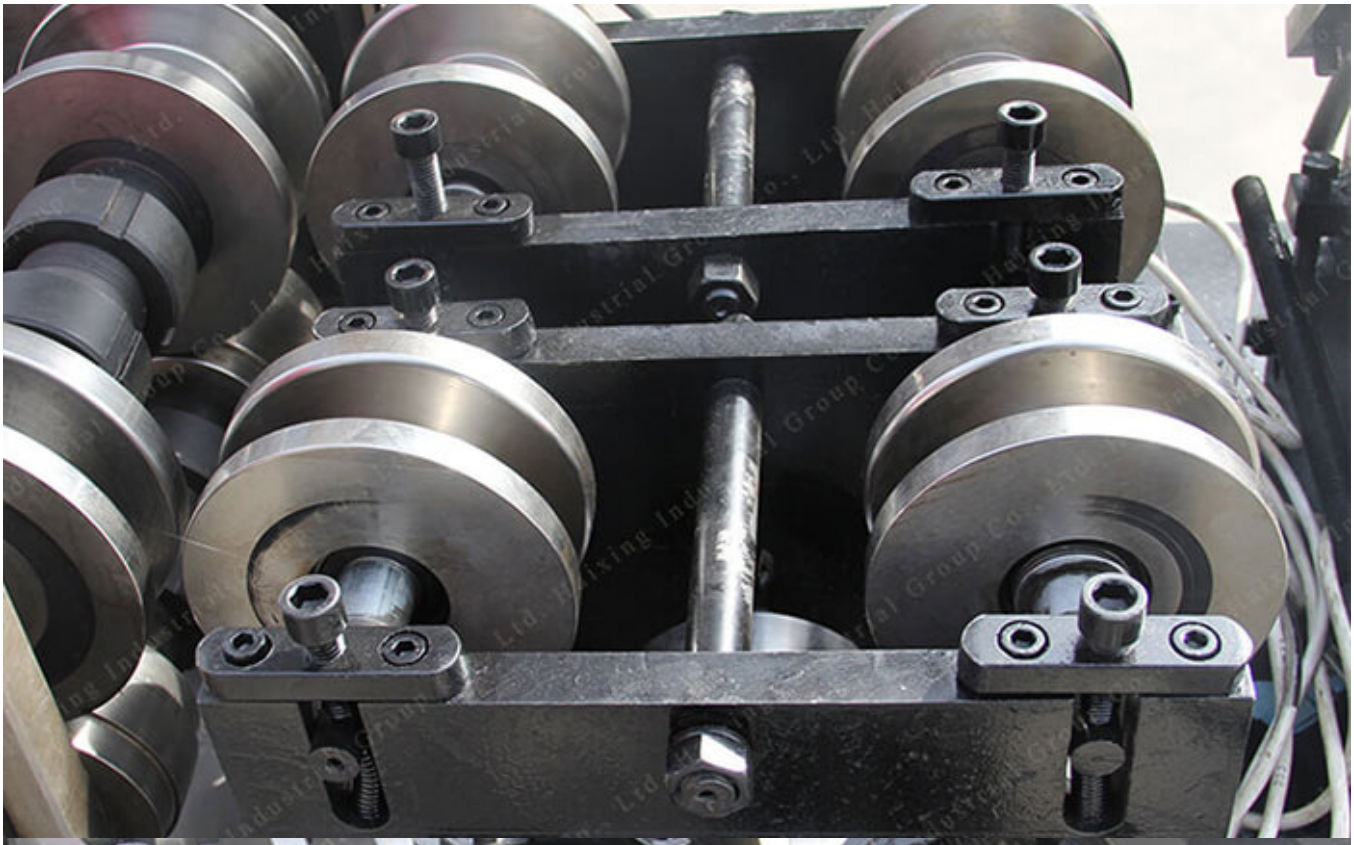
Total power: 8.3kw

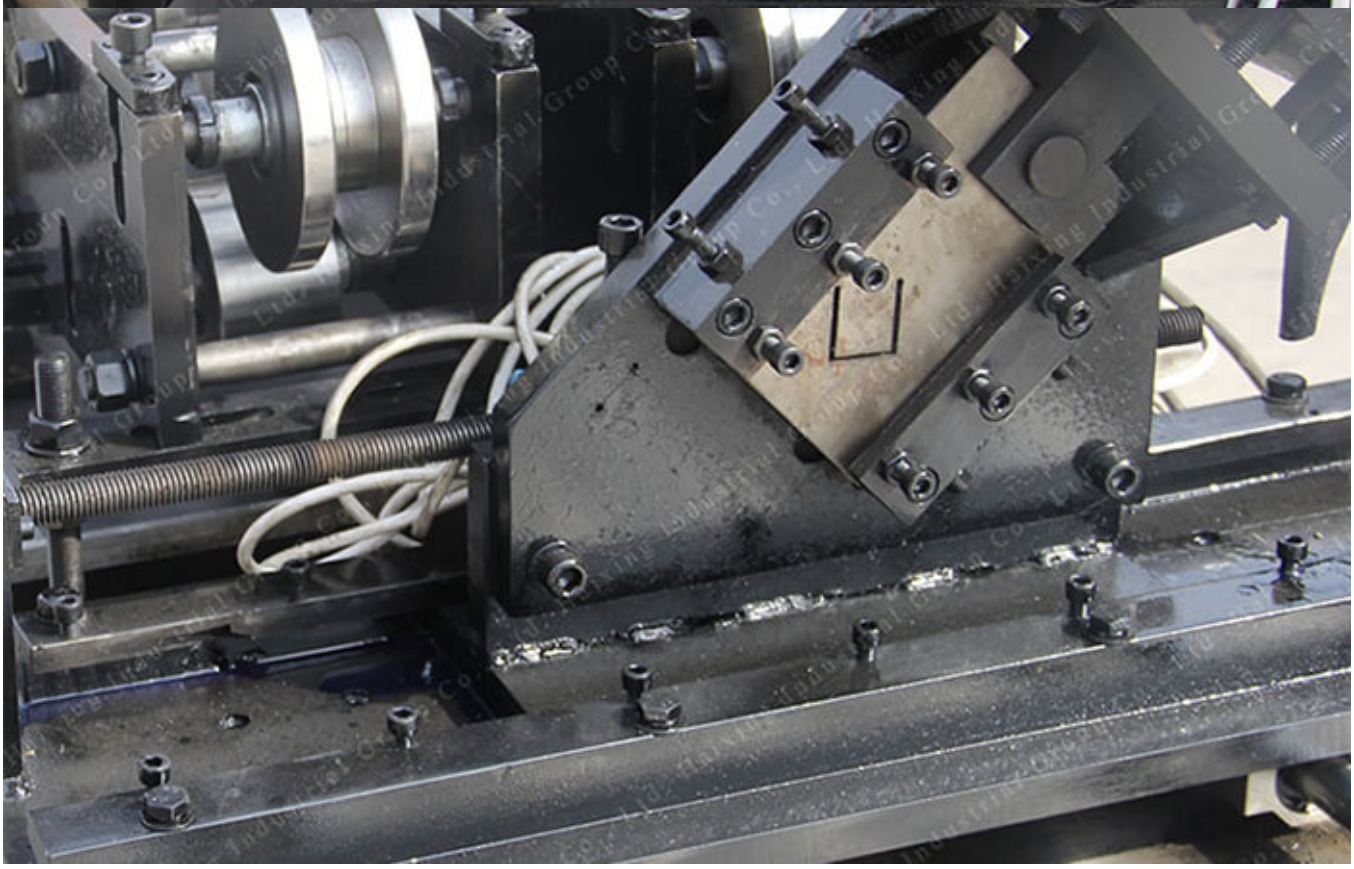
Forming Speed: 0 ~ 28m/min

Length after installation: 20m

Out table: Stainless operation table, bottom base is welded with an iron plate.

Light Steel Keel Making Machine details





Packaging details

Container packing of the line suitable for overseas shipping.

Free packaging for you;

Standard export packing: 20feet or 40 feet GP container; main false ceiling machine naked and fastened with iron wire in the container, rollers were painted with oil and packed with plastic film, the control box will be packed with carton box.

After Service

a. Two years guarantee for whole false ceiling machine.

b. 24 hours technical support by email or calling

c. If there is any problem found of the Automatic C Stud Roll Forming Machine, we will repair it for free in one year.

Product link：https://www.toprollformingmachine.com/?p=341004