

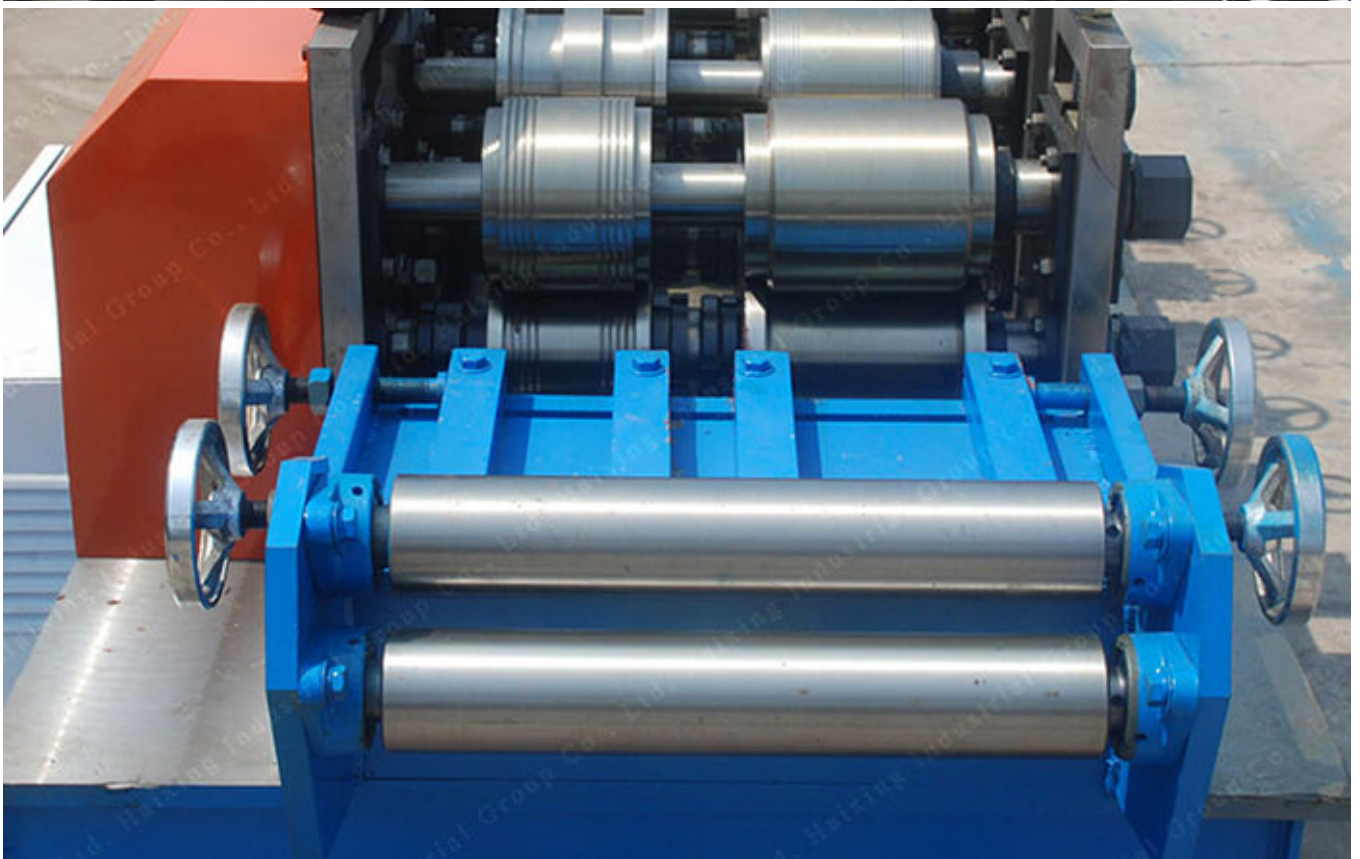
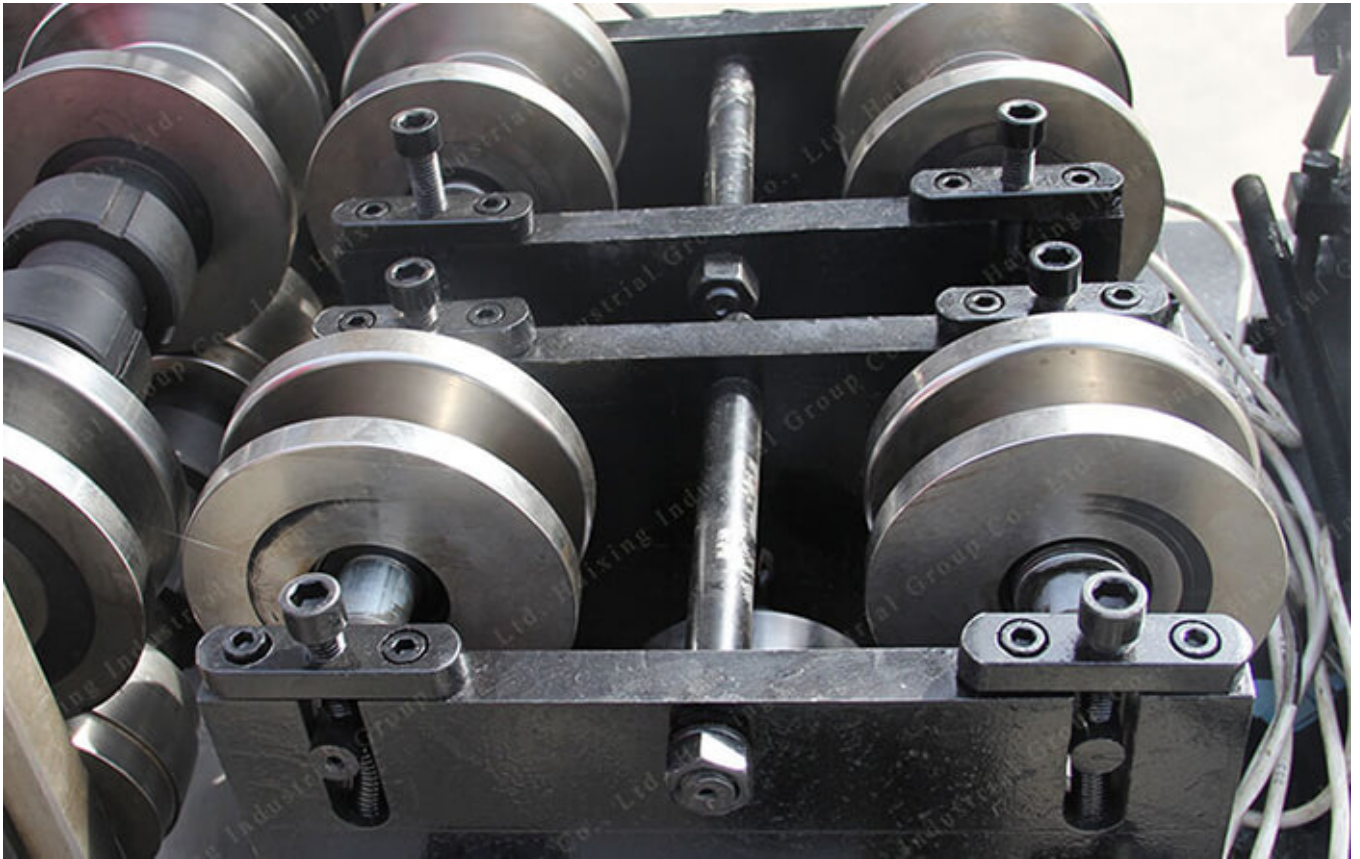
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## Light Keel Roll Forming Machine

### Light Keel Roll Forming Machine Quick Details

Material	Colored steel sheet, galvanized steel sheet, aluminum sheet
Thickness of coil sheet	1.0-2.0mm
Efficiency width	25/30mm
Roller material	High grade NO. 45 forged steel with 0.05mm hard chrome plating
Shaft material	High grade NO. 45 carbon wrought steel
Cutting blade	Cr12 mould steel with quenched treatment
Diameter of shaft	70mm or as your requirement
Main frame	300 H steel
Forming steps	16 stations
Productivity	30-35m/min
Hydraulic station power	5.5 KW
Hydraulic pressure	10-12MPa
Appearance size	7700mm*1500mm*1500mm
Hydraulic oil	40# hydraulic oil
Electric tension	380V 50 Hz 3 Phase or as your requirement
Cut Mode	Hydraulic forming after cutting off
Cutter materia	Cr12 Heat Treatment
Electronic control system	PLC, Touch Screen, Encoding counter
Color	Blue, green or yellow or as your requirement
Rolling material	45# steel, roller surfaces polishing, hard plating

### Light Keel Roll Forming Machine Details



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Installation and training services:

A. If buyers visit our factory and check the machine, we will teach you how to install and use the machine, and also train your workers/technician face to face.

B. Without visiting, we will send you user manual and video to teach you to install and operate.

C. If buyer needs our technician to go to your local factory, please arrange board and lodging and other necessary things.

Product link : <https://www.toprollformingmachine.com/?p=343388>