OEM/ODM Manufacturer Express Steel Coil Slitting Cutting Bending Machine

The pretty loaded projects management experiences and one to a person support model make the high importance of business enterprise communication and our easy understanding of your expectations for OEM/ODM Manufacturer Express Steel Coil Slitting Cutting Bending Machine, The concept of our organization is "Sincerity, Speed, Provider, and Satisfaction". We are going to follow this concept and earn more and more customers' satisfaction.

The pretty loaded projects management experiences and one to a person support model make the high importance of business enterprise communication and our easy understanding of your expectations for <u>Slitting Machine</u>, <u>Steel Coil Slitting Cutting Machine</u>, <u>Steel Coil Slitting Machine</u>, we sincerely hope to establish a good and long-term business relationship with your esteemed company through this opportunity, based on equality, mutual benefit and win-win business from now to the future. "Your satisfaction is our happiness".

Slitting machine line cuts the metal coil into strips of various widths required, and then collects the strip into small rolls for use in the next process.

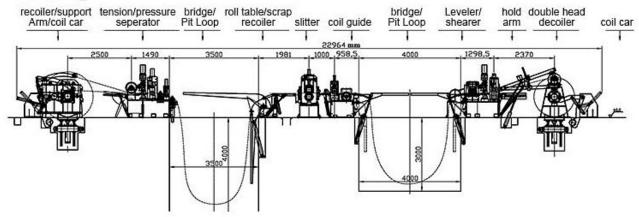
Slitting line machine parameters		
Raw Material (if the	1	Material: carbon steel and others
material is stainless	2	The thickness of the material: 0.4mm-6mm.
steel, please tell in	3	Width: 10mm, 12mm, 15mm, 20mm, 25mm, 30mm, 40mm, 50mm, 60mm
advance)	4	Input width: 600-1600mm
Hydraulic decoiler	1	The inner size: 450610mm
with car	2	The Max width: 1250mm
	3	The capacity: 15T 20Ton or more
Flatting and Cutting	1	2 shafts for feeding coil, 9 shafts for flatting
System	2	material of flatting: 42CrMo heat treated 50-52.
	3	hydraulic system.
	4	2 sets cutting blade
	5	width of cutting: 600mm1220mm.
	6	the material of blade mould: Gr12MoV
	7	power: 22KW Motor with ZQ650 Reducer
Slitting system	1	The width range: 2001300mm
	2	The precious of the width: ±1mm
	3	The speed of slitting: 25m/min
	4	The width can be change.
	5	Material of the slitting: Cr12MoV.
	6	Hardness of slitting blade: HRC5860.
	7	Slitting: 2~3mm 6 lines.
	8	Quantity of blades: 10 sets.
	9	Width of side scrap: 3-15mm
	10	The precious of side scrap: ± 0.5 mm
	11	Quantity of side scrap: 2 strips
	12	Power of the slitting: 37KW, 1000r/min, with ZQ750 Reducer.
Control System	1	Screen: 3.2inch button screen
	2	PLC: Delta
Electrical collecting	1	Material inner: 550-650mm
machine with car	2	Max Coil width: 1500mm
	3	Carrying capacity: 5T

4	Automatic relax or collect
5	Power: 22KW

Working process

Decoiler ----flatting and cutting----flatting and collecting

work process



Machine picture display



Packaging Details?

1. Machine is covered by plastic film.

2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Product link : <u>https://www.toprollformingmachine.com/?p=346044</u>