

# Online Exporter Rolling Shutter Door Forming Machine, Roller Shutter Door Forming Machine

Our pursuit and company goal is to "Always satisfy our customer requirements". We continue to develop and design superior quality products for both our old and new customers and achieve a win-win prospect for our clients as well as us for Online Exporter Rolling Shutter Door Forming Machine, Roller Shutter Door Forming Machine, We acquire good quality as the foundation of our success. Thus, we focus around the manufacture of the best excellent items. A strict excellent management system has been created to make certain the caliber of the solutions.

Our pursuit and company goal is to "Always satisfy our customer requirements". We continue to develop and design superior quality products for both our old and new customers and achieve a win-win prospect for our clients as well as us for [Door Frame Making Machine](#), [Roll Forming Machine](#), [Rolling Shutter Door Machine](#), Now we have a qualified sales team, they have mastered the best technology and manufacturing processes, have years of experience in foreign trade sales, with customers able to communicate seamlessly and accurately understand the real needs of customers, providing customers with individualized service and unique items.

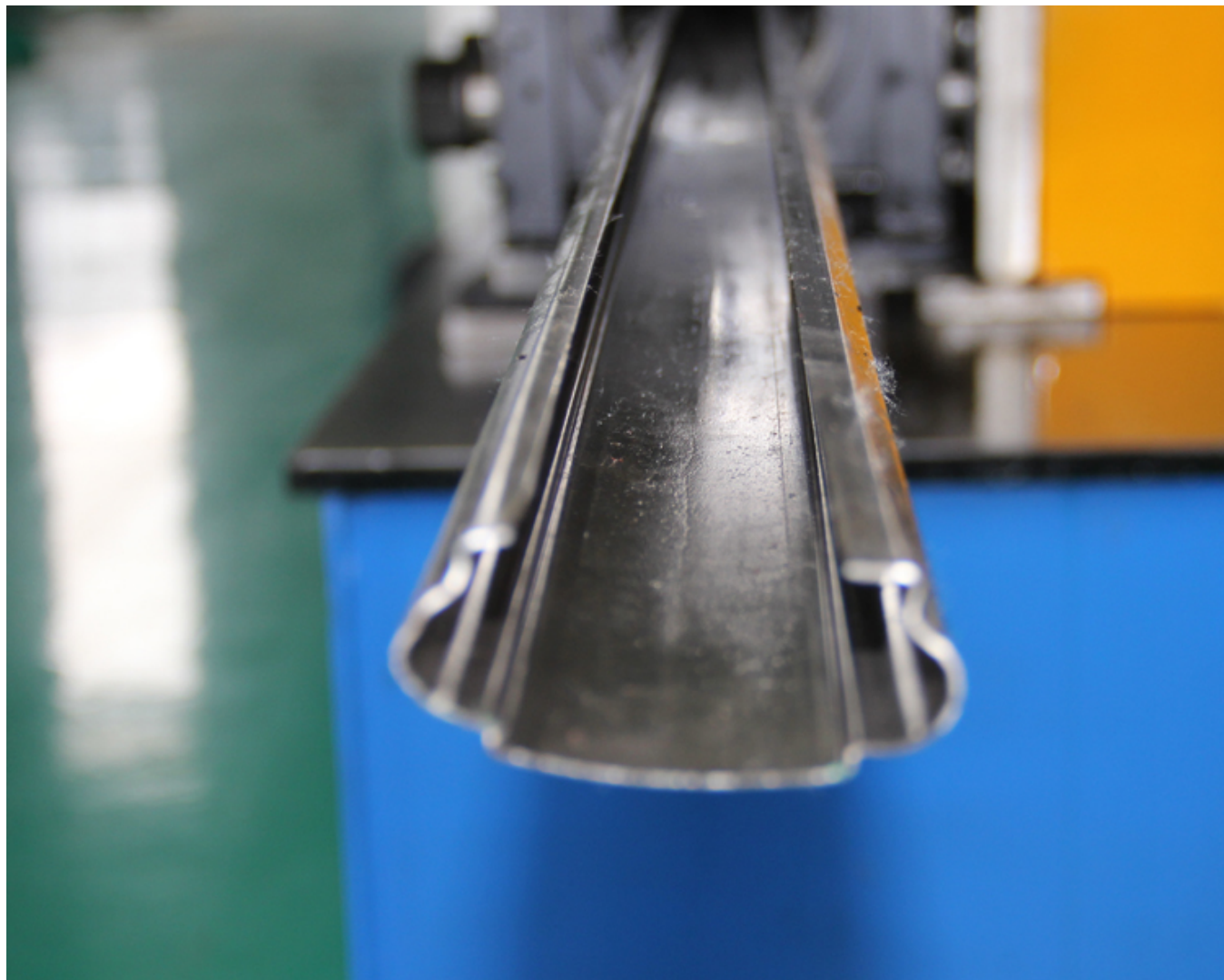
| Steel profile door frame roll forming machine parameters |                                  |   |
|--|----------------------------------|---|
| 1  | Material width                   | 3 sizes. Waiting for buyer exactly profile  |
| 2  | How to adjust size               | Option : by PLC (It can be adjust by PLC and also in hand wheel)<br>One side fixed and the other is adjustable by manual or PLC |
| 3  | Base frame                       | base frame 30 mm thick steel plate process the surface on CNC planer to keep it leveling and drill bolts and key slot by CNC    |
| 4  | Rolling Speed                    | 12-15m/min(not include cutting time)  |
| 5  | Rolling Thickness                | 1.2-2.0mm   |
| 6  | Material                         | GI or metal   |
| 7  | Control System                   | PLC (Panasonic) as list in the note   |
| 8  | decoiler                         | 3 Ton manual decoiler   |
| 9  | Leveling                         | Up in 3 roller, down in 4 roller  |
| 10   | Roller Stations                  | About 20 stations   |
| 11   | Roller Material                  | Gcr15, coated with chrome HRC58-62 degree   |
| 12   | Shaft Material and DIA           | □ 70mm, material is 45# forge steel   |
| 13   | Maim Motor Power                 | 11kw brake motor  |
| 14   | Hydraulic Station Power          | 5.5kw   |
| 15   | Hydraulic Pressure               | 20Mpa   |
| 16   | Capacity of tonnage for punching | 22Tons  |
| 17   | Hydraulic pump brand             | Lichao  |
| 18   | Cutting                          | Hydraulic post-cutting for cut end product  |
| 19   | Extra cutter                     | One more cutter for each profile  |
| 20   | Material Of Cutting              | Cr12Mov quenching 58-62°C   |
| 21   | Electric Source                  | 380V, 60HZ, 3 phase   |
| 22   | Way Of Drive                     | 1.2 inch single chain   |
| 23   | Color Of The Machine             | Yellow and blue   |
| 24   | Machine Type                     | Iron Cast   |
| 25   | Emergency switch                 | In main machine and control panel all have emergency  |

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|    |                     |   |
|----|---------------------|---|
|    |                     | switch for forbid any urgently accident.                      |
| 26 | Protect cover       | Complete mobile safety cover from roll forming to the cutter. |
| 27 | Size of the machine | L*W*H 12m*1.2m*1.2m   |
| 28 | Container Need      | 1 x40 feet (base on final)                                    |

The steel door frame roll forming machine is a complete product line. After roll forming by our production line, we could make very smooth and beautiful steel door frame without any scratch on surface.

Machine picture display



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Packaging Details :

1. Machine is covered by plastic film.
2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Terms:

1. Delivery: within 60 days after receiving the deposit.
2. Package: export standard package for container.
3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Product link : <https://www.toprollformingmachine.com/?p=352296>