## color steel trapezoidal roof panel machine

Color steel trapezoidal roof panel machine parameters

Control system	Automatic PLC control system
Mainframe	350/400H beams
Chain size	1 inch/1.2inch according to machine demands
Roll station	Common 11rolls or 25rolls
Roller diameter	70/75/80mm (depends on different design)
Roller material	45# steel
Cutter material	Cr12MOV
Cr-plating size	0.05mm

Color steel trapezoidal roof panel machine picture display



Detail display of the steel roof roll forming machine parts

01. Mainframe: GB H steel, hard texture.

02. Operator station: 360-degree rotation display.

- 03. Cutter: The main material is Cr12, which has high hardness.
- 04. Retaining pad: Prevent the nut from loosening.
- 05. Easy hanging: Prevent the machine from scratching during the movement.
- 06. Wheel: generally 45# steel, good hardness.
- 07. Travel switch: Limit the position or travel of the machine.
- 08. Rear hand knife: cut in advance to prevent waste.
- 09. Resin wheel: used to record the length of discharge and record data is more accurate.
- 10. Electric control cabinet: The main brands are Panasonic / Siemens / Schneider / Delta PLC.



## About us

First, We have professional technicians for loading: Guaranteed the goods load into containers without any damage.

Second, Transportation: Machines need one 40 feet container to hold(based on machine size).

Third, Please provide us the nearest port name, we will be ask shipping cost and arrange shipping for you based on your need.



Product link: <a href="https://www.toprollformingmachine.com/?p=365824">https://www.toprollformingmachine.com/?p=365824</a>