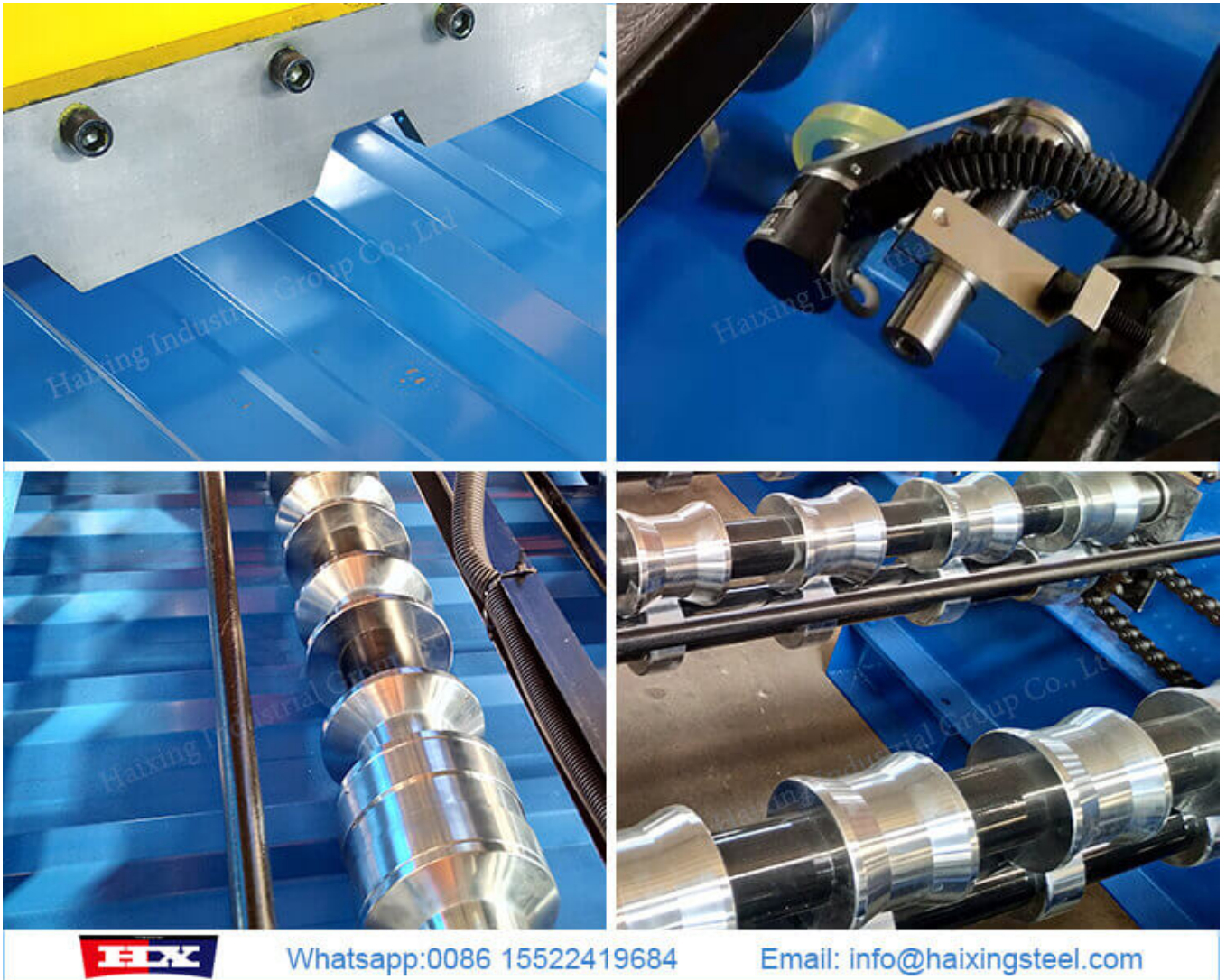

ibr sheet roll forming machine

IBR sheet roll forming machine parameters

1	Main motor power	5.5KW
2	Hydraulic motor power	5.5KW
3	Hydraulic pressure	10-12MPa according to the oil pump and pump motor
4	Voltage	380V/ 3 phase/ 50 Hz (or as your requirements)
5	Control system	Automatic PLC control system
6	Mainframe	350/400H beams according to machine demands
7	Wall sheet thickness	16-22mm according to machine demands
8	Chain size	1 /1.2inch according to machine demands
9	Feeding material	Galvanized steel coil, color steel coil, aluminum steel coil
10	Feeding thickness	0.3-0.8 mm
11	Productivity	0 - 25m/min
12	Roll station	Common 11rolls or 25rolls
13	Roller diameter	70mm, 75mm, 80mm (depends on different design)
14	Roller material	45# steel
15	Cutter material	Cr12MOV
16	Cr-plating size	0.05 mm

IBR sheet roll forming machine picture details



Why choose us?

Our company has a professional team of engineers and export team.

- Engineer: 25 (2 engineers with more than 30 years of work experience, 5 engineers with more than 20 years of work experience, 8 engineers with more than 10 years of work experience, 10 engineers with more than 5 years of work experience);
- Factory workers: 88;
- Finance staff: 2;
- Purchasing staff: 12;
- Operator: 3;
- Sales staff: 8;
- After-sales staff: 5.

Warranty Policy

Our machine is warranted for 18 months. During the warranty period, if the damaged part cannot be repaired, we can send the new part for replacement of the damaged part for free, but you will need to pay the courier fee yourself.

If after the warranty period, we can negotiate to resolve the issue and provide technical support throughout the life of the device.

Product link : <https://www.toprollformingmachine.com/?p=382490>