
Color Steel Shutter Door Roll Forming Machine

Color steel shutter door roll forming machine consists of manual uncoiler, infeed guide, fixed position driven forming stations, rectifying device, cutting equipment, hydraulic station, control console and manual unload product run out table .

Machine parameters

Roller shutter door roll forming machine		
1	Materials specification	Aluminum, galvalume, galvanized and pre-painted galvanized steel.
2	Thickness	0.5mm to 1.0mm.
3	Main motor power	4.5kw.
4	Hydraulic station power	3kw.
5	Feeding width	Depends on the model of profile.
6	Yield stress	235Mpa(33KSI) ~ 350Mpa
7	Roll forming speed	12-15 m/minute.
8	Cutting tolerance	+/-2.5mm(length ≤ 5000mm); +/-3.0mm(5000mm)
9	Manual uncoiled	Max. Capacity: 3000kgsManual decoiler
10	Coil inner diameter	508mm/610mm
11	Voltage	380v/50hz/3 phase
12	Numbers of stands	12 stands/stations/pairs for each roll forming system
13	Roller material	High grade No.45 forged steel, coated with hard chrome.
14	Active shaft material	High grade No.45 carbon wrought steel, which can improve the integrated mechanic feature of the shaft.
15	Electric elements	PLC control panel, transducer imported from Mitsubishi of Japan.Other elements are from famous suppliers of China.
16	Cutter blades	Cr12 mold steel with quenched treatment.

Machine picture display



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Packaging Details :

1. Machine is covered by plastic film.
2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Terms:

1. Delivery: within 60 days after receiving the deposit.
2. Package: export standard package for container.
3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Sales service:

1. We provide the technical support for whole life of our machines.

2. If buyers need the technician to go abroad , we will arrange the technician, but the buyers should take all the cost , including visa, round trip ticket etc.

Product link : <https://www.toprollformingmachine.com/?p=46989>