

# Factory directly Russia Popular Safety Door Frame Omega Keel Roller Form Machinery Machines

Our organization has been focusing on brand strategy. Customers' gratification is our greatest advertising. We also source OEM provider for Factory directly Russia Popular Safety Door Frame Omega Keel Roller Form Machinery Machines, We give priority to high quality and customer fulfillment and for this we follow stringent good quality control measures. We have now in-house testing facilities where our goods are tested on every single aspect at different processing stages. Owing to latest technologies, we facilitate our shoppers with custom made manufacturing facility. Our organization has been focusing on brand strategy. Customers' gratification is our greatest advertising. We also source OEM provider for [Door Frame Machine](#), [Door Frame Omega Keel Roller Machine](#), [Door Frame Roller Machine](#), We follow up the career and aspiration of our elder generation, and we have been eager to open up a new prospect in this field, We insist on "Integrity, Profession, Win-win Cooperation", because we have a strong backup, that are excellent partners with advanced manufacturing lines, abundant technical strength, standard inspection system and good production capacity.

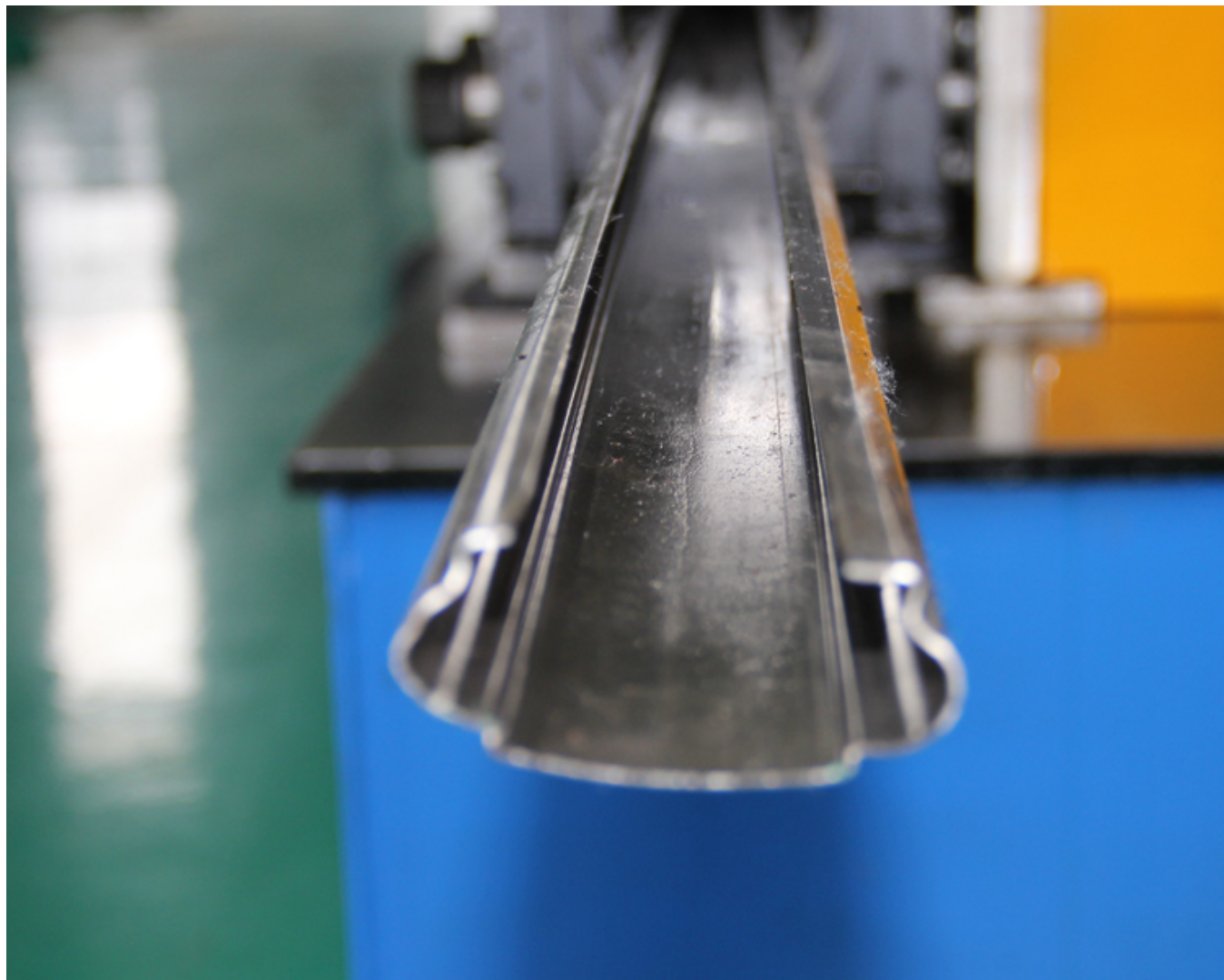
Steel profile door frame roll forming machine parameters		
1	Material width	3 sizes. Waiting for buyer exactly profile
2	How to adjust size	Option : by PLC (It can be adjust by PLC and also in hand wheel) One side fixed and the other is adjustable by manual or PLC
3	Base frame	base frame 30 mm thick steel plate process the surface on CNC planer to keep it leveling and drill bolts and key slot by CNC
4	Rolling Speed	12-15m/min(not include cutting time)
5	Rolling Thickness	1.2-2.0mm
6	Material	GI or metal
7	Control System	PLC (Panasonic) as list in the note
8	decoiler	3 Ton manual decoiler
9	Leveling	Up in 3 roller, down in 4 roller
10	Roller Stations	About 20 stations
11	Roller Material	Gcr15, coated with chrome HRC58-62 degree
12	Shaft Material and DIA	□ 70mm, material is 45# forge steel
13	Maim Motor Power	11kw brake motor
14	Hydraulic Station Power	5.5kw
15	Hydraulic Pressure	20Mpa
16	Capacity of tonnage for punching	22Tons
17	Hydraulic pump brand	Lichao
18	Cutting	Hydraulic post-cutting for cut end product
19	Extra cutter	One more cutter for each profile
20	Material Of Cutting	Cr12Mov quenching 58-62°C
21	Electric Source	380V, 60HZ,3 phase
22	Way Of Drive	1.2 inch single chain
23	Color Of The Machine	Yellow and blue
24	Machine Type	Iron Cast
25	Emergency switch	In main machine and control panel all have emergency

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		switch for forbid any urgently accident.
26	Protect cover	Complete mobile safety cover from roll forming to the cutter.
27	Size of the machine	L*W*H 12m*1.2m*1.2m
28	Container Need	1 x40 feet (base on final)

The steel door frame roll forming machine is a complete product line. After roll forming by our production line, we could make very smooth and beautiful steel door frame without any scratch on surface.

Machine picture display



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Packaging Details :

1. Machine is covered by plastic film.
2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Terms:

1. Delivery: within 60 days after receiving the deposit.
2. Package: export standard package for container.
3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Product link : <https://www.toprollformingmachine.com/?p=52767>