

# Best-Selling Automatic Steel Slitting Line Roll Forming Machine

To regularly increase the management program by virtue from the rule of "sincerely, good religion and high quality are the base of enterprise development", we greatly absorb the essence of linked products internationally, and constantly produce new goods to satisfy the calls for of shoppers for Best-Selling Automatic Steel Slitting Line Roll Forming Machine, Welcome throughout the world buyers to speak to us for organization and long-term cooperation. We're going to be your reliable partner and supplier.

To regularly increase the management program by virtue from the rule of "sincerely, good religion and high quality are the base of enterprise development", we greatly absorb the essence of linked products internationally, and constantly produce new goods to satisfy the calls for of shoppers for [Cut To Length Line](#), [Cut To Length Machinery](#), [Slitting Line](#), Excellent quality comes from our adherence to every detail, and customer satisfaction comes from our sincere dedication. Relying on advanced technology and industry reputation of good cooperation, we try our best to supply more quality merchandise and services to our customers, and all of us are willing to strengthen exchanges with domestic and foreign customers and sincere cooperation, to build a better future.

Slitting machine line cuts the metal coil into strips of various widths required, and then collects the strip into small rolls for use in the next process.

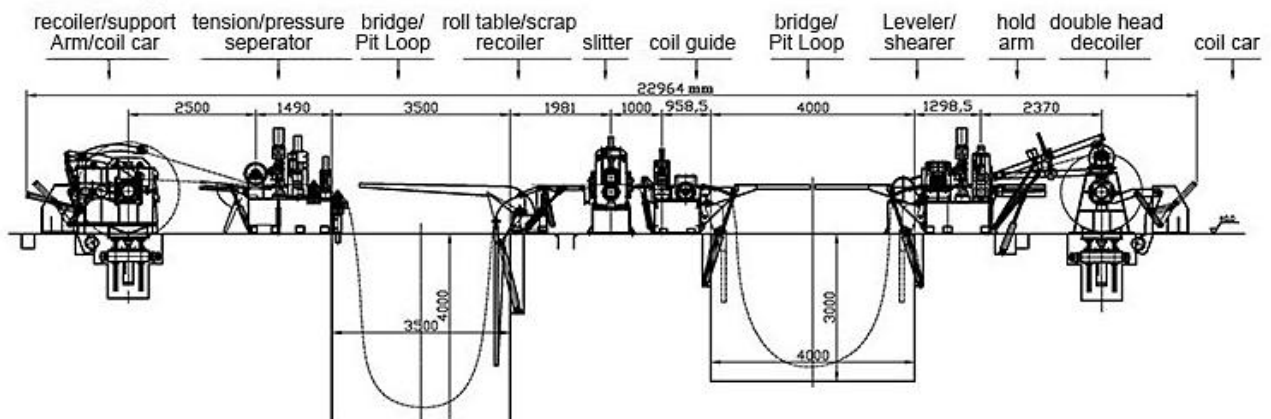
Slitting line machine parameters		
Raw Material (if the material is stainless steel, please tell in advance)	1	Material: carbon steel and others
	2	The thickness of the material: 0.4mm-6mm.
	3	Width: 10mm, 12mm, 15mm, 20mm, 25mm, 30mm, 40mm, 50mm, 60mm
	4	Input width: 600-1600mm
Hydraulic decoiler with car	1	The inner size: 450--610mm
	2	The Max width: 1250mm
	3	The capacity: 15T 20Ton or more
Flatting and Cutting System	1	2 shafts for feeding coil, 9 shafts for flatting
	2	material of flatting: 42CrMo heat treated 50-52.
	3	hydraulic system.
	4	2 sets cutting blade
	5	width of cutting: 600mm--1220mm.
	6	the material of blade mould: Gr12MoV
	7	power: 22KW Motor with ZQ650 Reducer
Slitting system	1	The width range: 200--1300mm
	2	The precious of the width: $\pm 1$ mm
	3	The speed of slitting: 25m/min
	4	The width can be change.
	5	Material of the slitting: Cr12MoV.
	6	Hardness of slitting blade: HRC5860.
	7	Slitting: 2~3mm 6 lines.
	8	Quantity of blades: 10 sets.
	9	Width of side scrap: 3-15mm
	10	The precious of side scrap: $\pm 0.5$ mm
	11	Quantity of side scrap: 2 strips
	12	Power of the slitting: 37KW, 1000r/min, with ZQ750 Reducer.
Control System	1	Screen: 3.2inch button screen
	2	PLC: Delta
Electrical collecting	1	Material inner: 550-650mm

machine with car	2	Max Coil width: 1500mm
	3	Carrying capacity: 5T
	4	Automatic relax or collect
	5	Power: 22KW

### Working process

Decoiler ----flatting and cutting---slitting-----flatting and collecting

### work process



### Machine picture display



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### **Packaging Details?**

1. Machine is covered by plastic film.

2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Product link : <https://www.toprollformingmachine.com/?p=53534>