## Hot sale Ld-1300a Bopp Self Adhesive Tape Slitting Line Machine

With a sound enterprise credit history, exceptional after-sales services and modern production facilities, we've earned an outstanding track record amongst our consumers across the whole world for Hot sale Ld-1300a Bopp Self Adhesive Tape Slitting Line Machine, Should further more info be required, remember to call us at any time!

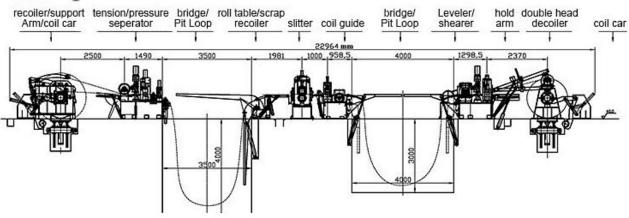
With a sound enterprise credit history, exceptional after-sales services and modern production facilities, we've earned an outstanding track record amongst our consumers across the whole world for <a href="Bopp Gum Tape Slitting Machine">Bopp Tape Slitting Rewinding Machine</a>, Self Adhesive Tape <a href="Slitting Machine">Slitting Machine</a>, We also have good cooperation relationships with many good manufacturers so that we can deliver almost all of auto parts and after-sales service with high quality standard, lower price level and warmly service to meet demands of customers from different fields and different area. Slitting machine line cuts the metal coil into strips of various widths required, and then collects the strip into small rolls for use in the next process.

|                       |    | Slitting line machine parameters                            |
|-----------------------|----|---|
| Raw Material (if the  | 1  | Material: carbon steel and others                           |
| material is stainless | 2  | The thickness of the material: 0.4mm-6mm.                   |
| steel, please tell in | 3  | Width: 10mm, 12mm, 15mm, 20mm, 25mm, 30mm, 40mm, 50mm, 60mm |
| advance)              | 4  | Input width: 600-1600mm                                     |
| Hydraulic decoiler    | 1  | The inner size: 450610mm                                    |
| with car              | 2  | The Max width: 1250mm                                       |
|                       | 3  | The capacity: 15T 20Ton or more                             |
| Flatting and Cutting  | 1  | 2 shafts for feeding coil, 9 shafts for flatting            |
| System                | 2  | material of flatting: 42CrMo heat treated 50-52.            |
|                       | 3  | hydraulic system.   |
|                       | 4  | 2 sets cutting blade  |
|                       | 5  | width of cutting: 600mm1220mm.                              |
|                       | 6  | the material of blade mould: Gr12MoV                        |
|                       | 7  | power: 22KW Motor with ZQ650 Reducer                        |
| Slitting system       | 1  | The width range: 2001300mm                                  |
|                       | 2  | The precious of the width: ±1mm                             |
|                       | 3  | The speed of slitting: 25m/min                              |
|                       | 4  | The width can be change.                                    |
|                       | 5  | Material of the slitting: Cr12MoV.                          |
|                       | 6  | Hardness of slitting blade: HRC5860.                        |
|                       | 7  | Slitting: 2~3mm 6 lines.                                    |
|                       | 8  | Quantity of blades: 10 sets.                                |
|                       | 9  | Width of side scrap: 3-15mm                                 |
|                       | 10 | The precious of side scrap: ±0.5mm                          |
|                       | 11 | Quantity of side scrap: 2 strips                            |
|                       | 12 | Power of the slitting: 37KW, 1000r/min, with ZQ750 Reducer. |
| Control System        | 1  | Screen: 3.2inch button screen                               |
|                       | 2  | PLC: Delta  |
| Electrical collecting | 1  | Material inner: 550-650mm                                   |
| machine with car      | 2  | Max Coil width: 1500mm                                      |
|                       | 3  | Carrying capacity: 5T                                       |
|                       | 4  | Automatic relax or collect                                  |
|                       | 5  | Power: 22KW   |

## **Working process**

Decoiler ----flatting and cutting----flatting and collecting

## work process



Machine picture display



| Packaging Details?  |  |
|---|--|
|   |  |
|   |  |
| 1. Machine is covered by plastic film.  |  |
|   |  |
| 2. PLC control box, spare parts and other small parts are packed by wooden carton box.  |  |
| 2. PLC control box, spare parts and other small parts are packed by wooden carton box.  Product link: <a href="https://www.toprollformingmachine.com/?p=59316">https://www.toprollformingmachine.com/?p=59316</a> |  |
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