

# Factory Customized Ryfq-e Speed Roll Slitting Rewinding Machine, Paper Slitting Machine

Our pursuit and corporation intention is to "Always satisfy our client requirements". We continue to develop and style remarkable high-quality items for each our outdated and new shoppers and accomplish a win-win prospect for our customers likewise as us for Factory Customized Ryfq-e Speed Roll Slitting Rewinding Machine, Paper Slitting Machine, We cordially welcome customers from at home and abroad to join us and cooperate with us to enjoy a better future.

Our pursuit and corporation intention is to "Always satisfy our client requirements". We continue to develop and style remarkable high-quality items for each our outdated and new shoppers and accomplish a win-win prospect for our customers likewise as us for [Paper Slitting Machine](#), [Slitting And Rewinding Machine](#), [Slitting Machine](#), We adopt advanced production equipment and technology, and perfect testing equipment and methods to ensure our product quality. With our high-level talents, scientific management, excellent teams, and attentive service, our goods are favored by domestic and foreign customers. With your support, we'll build a better tomorrow!

Slitting machine line cuts the metal coil into strips of various widths required, and then collects the strip into small rolls for use in the next process.

| Slitting line machine parameters  |    |   |
|---|----|---|
| Raw Material (if the material is stainless steel, please tell in advance) | 1  | Material: carbon steel and others                           |
|   | 2  | The thickness of the material: 0.4mm-6mm.                   |
|   | 3  | Width: 10mm, 12mm, 15mm, 20mm, 25mm, 30mm, 40mm, 50mm, 60mm |
|   | 4  | Input width: 600-1600mm                                     |
| Hydraulic decoiler with car   | 1  | The inner size: 450--610mm                                  |
|   | 2  | The Max width: 1250mm                                       |
|   | 3  | The capacity: 15T 20Ton or more                             |
| Flatting and Cutting System   | 1  | 2 shafts for feeding coil, 9 shafts for flatting            |
|   | 2  | material of flatting: 42CrMo heat treated 50-52.            |
|   | 3  | hydraulic system.   |
|   | 4  | 2 sets cutting blade  |
|   | 5  | width of cutting: 600mm--1220mm.                            |
|   | 6  | the material of blade mould: Gr12MoV                        |
|   | 7  | power: 22KW Motor with ZQ650 Reducer                        |
| Slitting system   | 1  | The width range: 200--1300mm                                |
|   | 2  | The precious of the width: $\pm 1$ mm                       |
|   | 3  | The speed of slitting: 25m/min                              |
|   | 4  | The width can be change.                                    |
|   | 5  | Material of the slitting: Cr12MoV.                          |
|   | 6  | Hardness of slitting blade: HRC5860.                        |
|   | 7  | Slitting: 2~3mm 6 lines.                                    |
|   | 8  | Quantity of blades: 10 sets.                                |
|   | 9  | Width of side scrap: 3-15mm                                 |
|   | 10 | The precious of side scrap: $\pm 0.5$ mm                    |
|   | 11 | Quantity of side scrap: 2 strips                            |
|   | 12 | Power of the slitting: 37KW, 1000r/min, with ZQ750 Reducer. |
| Control System  | 1  | Screen: 3.2inch button screen                               |
|   | 2  | PLC: Delta  |
| Electrical collecting machine with car                                    | 1  | Material inner: 550-650mm                                   |
|   | 2  | Max Coil width: 1500mm                                      |

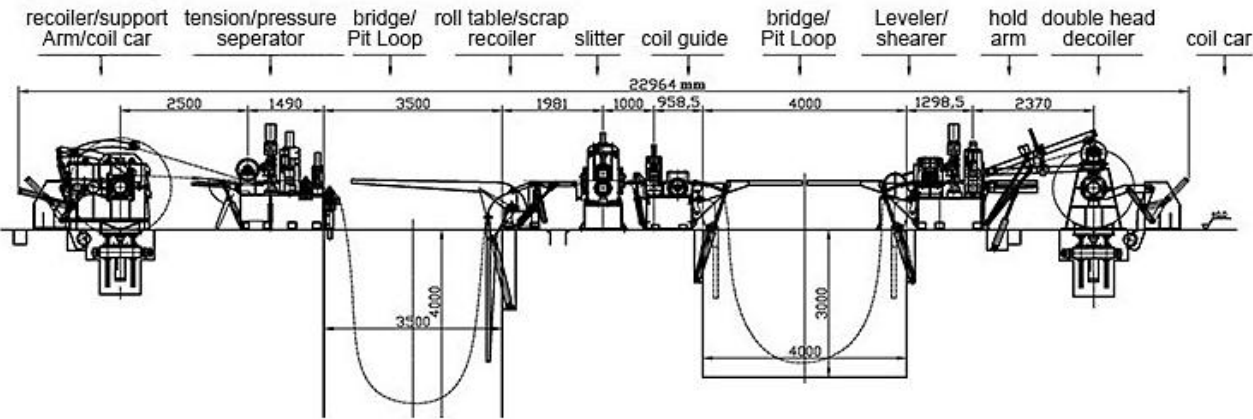
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|  |   |                            |
|--|---|----------------------------|
|  | 3 | Carrying capacity: 5T      |
|  | 4 | Automatic relax or collect |
|  | 5 | Power: 22KW                |

**Working process**

Decoiler ----flatting and cutting---slitting-----flatting and collecting

**work process**



**Machine picture display**



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### **Packaging Details?**

1. Machine is covered by plastic film.
2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Product link : <https://www.toprollformingmachine.com/?p=66697>