
Standing Seam Roof Panel Machine

The roof sheet made by standing seam roof panel machine is a new type of roofing panel. In Haixing Industrial Group Co., Ltd., standing seam roof panel machine adopts PLC control, AC frequency and adjusting the speed technology, and it realizes the continuous automatically production.

Machine parameters

1	Thickness	0.3-0.8mm
2	Coli material	GI
3	The bearing capacity of manual decoiler	6.5 tons
4	shaft material	45#steel
5	Out diameter	Customized
6	numbers of forming steps	Customized
7	transmission	chain transmission
8	Forming speed	8-12m/min
9	main motor power	3kw
10	voltage	380V50HZ Three-phase or as required
11	dimension	7*1.3*1.3
12	cutting	hydraulic cutting
13	blade material	Cr12 steel with quenched treated 60°C-62°C
14	control system	PLC(Delta)
15	length tolerance	±1mm

Machine photos:



The machines sold by Haixing Industrial Group Co., Ltd. use standard export packaging, as follows:

1*40GP container, main machine naked and fastened with iron wire in the container, rollers were painted with oil and packed with plastic film, electric devices be packed with wooden box.

Product link : <https://www.toprollformingmachine.com/?p=7994>