
Double layer roll forming machine metal roofing machinery

Double layer roof panel roll forming machines can press two types of tiles of different versions. Specific version can be customized according to customer requirements.

Parameters of steel double layer roll forming machine

| | | |
|----|-----------------------|---|
| 1 | Main motor power | 4kW, 3-phase or as your requests |
| 2 | Hydraulic motor power | 3kW |
| 3 | Hydraulic pressure | 10-12MPa |
| 4 | Voltage | 380V/3-phase/50Hz (or as your requirements) |
| 5 | Control system | PLC delta inverter |
| 6 | Mainframe | 300/350mm H-beam or 350mm |
| 7 | Backboard thickness | 16mm |
| 8 | Chain size | 1 Inch |
| 9 | Feeding material | color steel coils |
| 10 | Feeding thickness | 0.3-0.8mm |
| 11 | Feeding width | 1000mm |
| 12 | Effective width | 840mm, 850mm |
| 13 | Productivity | 0-15/min |
| 14 | Roll station | 13 roll steps (according to different design) |
| 15 | Roller diameter | 70mm (depends on different design) |
| 16 | Roller material | 45# steel |
| 17 | Cutter material | Cr12 |
| 18 | Cr-plating size | 0.05mm |
| 19 | Overall size | 6800*1400*1150mm |
| 20 | Total weight | 4.8 tons |

Terms:

1. Delivery: within 60 days after receiving the deposit.
2. Package: export standard package for container.
3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

We are committed to research and develop this industry for more than 20 years, and our productions are widely used in gardens, factories, resorts, hotels, exhibition halls, vacation lands, ancient architectures and modern villas.



Q:Are you a manufacturer?

A:Yes absolutely. Welcome a lot for your visiting to us.

Q:What's the delivery time?

Abnormally will take 60 days, for small lines will take 30 days.

Q:Do you have after-sale support?

A:Yes, we're always here for giving you advice and support for technical details since we have senior technician.

Product link : <https://www.toprollformingmachine.com/?p=92180>