Steel structure c z purlin manufacturing machine

Advantages:

- 1. Produce different pur strip sizes without replacing rollers or gaskets.
- 2. Simple operation and low maintenance cost.
- 3. Infinite size (any size within the machine range) helps save material.
- 4. Optional punching at any position on the web and the flange side of the pur strip.

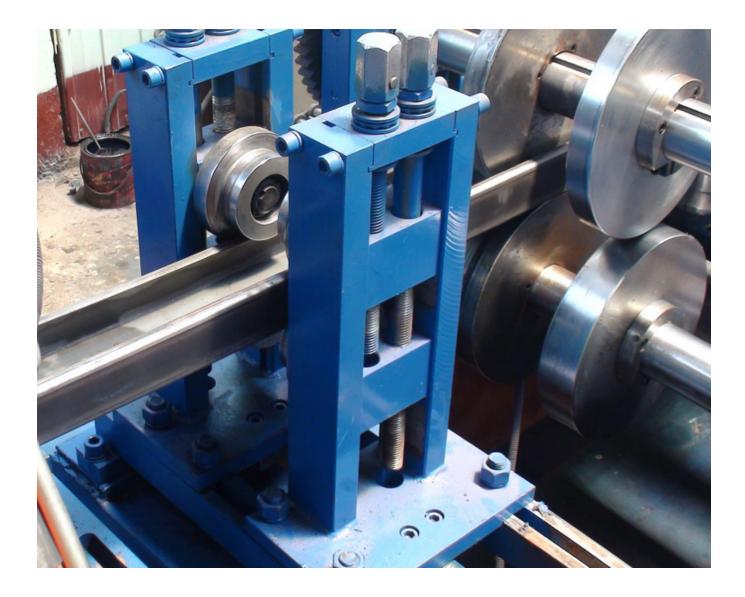
Parameters:

1	Suitable to process	Steel plate
2	Rollers	18 rows(Before and after the leveling and contains
		no lead to send passes)
3	Dimensions	11*1.3*1.5m
4	Power	11.5kw+7.5kw
5	Thickness of the plate	1-3mm
6	Productivity	8-10m/min
7	Middle plate thickness	20mm
8	Driving ways	2.6-inch China wheels and link chain
9	Diameter and material of	80mm
	the forming axis	
10	Weight	About 8.5T
11	Voltage	380V 50HZ3 phase
12	Roll material	GCr15(bearing steel)hard chrome plated after heat
		treatment
13	Shaft material	40Cr Modulation of heat treatment after polishing
		hard chromium plating
14	On both sides of the wall	A3 steel
	material	
15	Frame	International H-beam
16	Blade material	Cr12Mov
17	Forming wheel	Bearing steel quenching
Parts.		

Parts:

Single-end feeding machine(max capacity 5T), Feeding leveling, Forming system, Straightening mechanism(one word original), At single + double holes, After forming shear system, Supporting material platform(6m)

Machine picture display



Terms:

1. Delivery: within 60 days after receiving the deposit

2. Package: export standard package for container

3. Payment: TT(30% by TT in advance, 70% by TT after inspect the machine before delivery)

Our company adheres to the service tenet: quality first, reputation first. We believe that quality is the lifeblood of the company. We will provide satisfactory products and after-sales service for every customer.

Product link : <u>https://www.toprollformingmachine.com/?p=94543</u>