
Double Layer Roofing Roll Forming Machine

Double layer roofing roll forming machines can press two types of tiles of different versions. It can produce various of steel roof and wall panel, it is a new building materials, the products are widely used as the roof and wall of factory, warehouse, garage, gymnasium, exhibition center, cinema, theater, etc.

Double Layer Roofing Roll Forming Machine		
1	Main motor power	4kW, 3-phase or as your requests
2	Hydraulic motor power	3kW
3	Hydraulic pressure	10-12MPa
4	Voltage	380V/3-phase/50Hz (or as your requirements)
5	Control system	PLC delta inverter
6	Mainframe	300/350mm H-beam or 350mm
7	Backboard thickness	16mm
8	Chain size	1 Inch
9	Feeding material	color steel coils
10	Feeding thickness	0.3-0.8mm
11	Feeding width	1000mm
12	Effective width	840mm, 850mm
13	Productivity	0-15/min
14	Roll station	13 roll steps (according to different design)
15	Roller diameter	70mm (depends on different design)
16	Roller material	45# steel
17	Cutter material	Cr12
18	Cr-plating size	0.05mm
19	Overall size	6800*1400*1150mm
20	Total weight	4.8 tons

Components:

Manual un-coiler: 1 set

Guiding platform: 1 set

Coil strip leveler: 1 set

Main machine of roll forming: 2set

Electric-motor: 1 set

Cutting device: 2 set

Hydraulic station: 1 set

PLC control: 1 set

Supporter table: 1 set

Machine picture display



Packaging Details :

1. Machine is covered by plastic film.
2. PLC control box, spare parts and other small parts are packed by wooden carton box.

FAQ

Q:Are you a manufacturer?

A:Yes absolutely. Welcome a lot for your visiting to us.

Q:What's the delivery time?

A: Normally will take 60 days, for small lines will take 30 days.

Q:Do you have after-sale support?

A:Yes, we're always here for giving you advice and support for technical details since we have senior technician.

Product link : <https://www.toprollformingmachine.com/?p=9611>